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APPLICATION NUMBER: 60/510,662

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PROVISIONAL APPLICATION FOR PATENT COVER SHEET

This is a request for filing a PROVISIONAL APPLICATION FOR PATENT under 37 CFR 1.53(c).

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<input type="checkbox"/> Additional inventors are being named on the _____ separately numbered sheets attached hereto					
TITLE OF THE INVENTION (280 characters max)					
DOUBLE SPRING FUNCTION UPHOLSTERED FURNITURE SPRING ASSEMBLES					
Direct all correspondence to: CORRESPONDENCE ADDRESS					
<input checked="" type="checkbox"/> Customer Number		23644		<div>Place Customer Number Bar Code Label here</div>	
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ENCLOSED APPLICATION PARTS (check all that apply)					
<input checked="" type="checkbox"/>	Specification	Number of Pages	9	<input type="checkbox"/>	CD(s), Number
<input checked="" type="checkbox"/>	Drawing(s)	Number of Sheets	3	<input type="checkbox"/>	Other (specify)
<input type="checkbox"/>	Application Data Sheet. See 37 CFR 1.76				
METHOD OF PAYMENT OF FILING FEES FOR THIS PROVISIONAL APPLICATION FOR PATENT (check one)					
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<input checked="" type="checkbox"/>	The Director is hereby authorized to charge filing fees or credit any overpayment to Deposit Account Number				12-0913
<input type="checkbox"/>	Payment by credit card. Form PTO-2038 is attached.				\$160.00
The invention was made by an agency of the United States Government or under a contract with an agency of the United States Government.					
<input checked="" type="checkbox"/>	No.				
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Respectfully submitted,

SIGNATURE

David C. Brezina

Date 10/10/2003

TYPED or PRINTED NAME David C. Brezina

REGISTRATION NO.

34,128

(if appropriate)
Docket Number:

923251-94453

TELEPHONE 312-214-4802

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This collection of information is required by 37 CFR 1.51. The information is used by the public to file (and by the PTO to process) a provisional application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 8 hours to complete, including gathering, preparing, and submitting the complete provisional application to the PTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Mail Stop Provisional Application, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

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P18LARGE/REV05

CUSTOMER NUMBER: 23644
ATTORNEY DOCKET: 923251-94453
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TITLE: DOUBLE SPRING FUNCTION
UPHOLSTERED FURNITURE SPRING
ASSEMBLIES
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Applicant submits herewith the above-identified U.S. Provisional Patent application for filing in the U.S. Patent and Trademark Office. If any additional charges or fees are required in connection with this application, they may be paid out of our Deposit Account No. 12-0913.

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Double Spring Function Upholstered Furniture Spring Assemblies

Background of the Invention

Field of the Invention

[0001] Leaf spring arrangements for upholstered furniture seating has advantages in strength, comfort and durability when compared to traditional coil or sinuous wire springs. Greater stability and control in the movement of the springs under load provide added durability for fabrics and upholstery. Because of the strength of the leaf springs, in some uses, additional flexing segments provide improved comfort and reduced metal fatigue thereby increasing both comfort and durability. Supporting a leaf spring array from a coil spring array maximizes comfort and durability by isolating fatigue and support and comfort related functions.

[0002] Description of Related Art

[0003] U.S. Patents No. 2,788,844 and 3,156,460 show basic leaf spring structures used to support a seat deck in upholstered furniture. U.S. Patent No. 5,269,497 shows a more recent improvement which includes a single V arch near the front and/or rear frame member of the leaf. The basic spring has the drawbacks of metal fatigue when the leaves are of small, very flexible dimensions when sized for greater flexibility and certain comfort parameters. Because of the stiffness of metal leaf springs, the area of the springs in the three patents mentioned is a relatively small percentage of the area of the seat deck, therefore the load is spread over a large number of small leaves. The single V- arch spring remedies the fatigue and durability issues to an extent, but still has a relatively small support area and has additional limitations in control of flexing on an overall seat

spring assembly. These patents are incorporated by reference as if fully set forth herein. Other patents have taught the use of coil spring supported bars, rods, or other seat decks, but not coil springs used in combination with leaf springs. The invention optimizes durability and comfort and provides improved utility in that a greater number of combinations of spring performance are available.

[0004] Summary of Invention

[0005] A new spring design in has a preferred and alternative embodiments as shown in the drawings. These include a U-shaped frame including sides and rear, a front member crossing the opening on the U, four leaf spring members riveted to the rear member and extending rearwardly joining to a cross piece with the cross piece suspended from the rear of the U-shaped member with five coil springs. The coil springs are generally disposed at either end and in the spaces between the four leaf springs.

[0006] In the preferred embodiment, one W arch is located at the rear of the leaf springs just before the ends where they are joined to the cross piece, and a V arch at the front of the leaf. The sides of the frame are formed with a dropped center position between front and rear downwardable depending segments for better clearance because of the more flexible springs.

[0007] In an alternative embodiment, a W arch is located at the rear of the flat or leaf springs just before the ends where they are joined to the cross piece, with the rest of the leaf flat.

~~**[0008]**~~ In another alternative embodiment, one W arch is near the center and a second W arch-near-the-rear. The second embodiment also has the sides formed with a dropped

center position between front and rear downwardly depending segments for better clearance because of the more flexible springs.

[0009] Yet another alternative embodiment has the frame of the preferred and second embodiments, but has a W arch near the rear and a W arch near the front.

[00010] **Brief Description of Drawings**

[00011] Fig. 1 is a perspective view of the preferred embodiment of the spring assembly having a W arch and a V arch.

[00012] Fig. 2 is a top plan view of the preferred spring assembly.

[00013] Fig. 3 is a side elevational view of the preferred spring assembly.

[00014] Fig. 4 is a rear elevational view of the preferred spring assembly.

[00015] Fig. 5 is a sectional view of the front of the preferred embodiment showing a helper spring.

[00016] Fig. 6 is a partial plan view of the rear of the preferred embodiment modified as a heavy duty spring unit.

[00017] Fig. 7 is a perspective view of an alternative embodiment of the spring assembly having a single W rear arch.

[00018] Fig. 8 is a perspective view of an alternative embodiment of the spring assembly having a rear W arch and a center W arch.

[00019] Fig. 9 is a perspective view of an alternative embodiment of the spring assembly having a rear W arch and a front W arch.

[00020] **Description of Preferred Embodiments**

[00021] The double spring function assembly 10 has a U-shaped frame 12 including first and second sides 14, 16 and rear portion 18 which crosses the base of the U. Front

member 20 crosses the opening of the U. Four leaf springs 22, 24, 26, 28 are attached with rivets 30 to the front member 20 and extend rearwardly joining, preferably with rivets 32 to a cross piece 34. The cross piece 34 is suspended from the rear of the U-shaped member 12 with five coil springs 36, 38, 40, 42 and 44. The coil springs 36, 38, 40, 42 and 44 are disposed at either end of cross piece 34 and in the spaces between the four leaf springs 22, 24, 26, 28.

[00022] In the preferred embodiment, one W arch 50 is located at the rear of each leaf spring 22, 24, 26, 28 just before the ends where they are joined to the cross piece, and a V arch 52 at the front of the leaf. A substantially flat, but slightly bowed, portion 54 extends between arch 50 and arch 52.

[00023] The sides 14, 16 are formed with a dropped center portion 60 between front and rear downwardly depending segments 62, 64 for better seat deck clearance because of the more flexible springs. Adjacent rear downwardly depending segment 64 on each side 14, 16 are mounting plates 66. Plates 66 enable mounting of the spring assembly 10 to seat arms in the preferred embodiment. In other embodiments similar structure may be used for connection to mechanisms or seat backs. Plate 66 is cutaway in Fig. 3 for better visibility.

[00024] Fig. 5 is an enlarged sectional view of the front of the assembly 10. In this view will be seen, in addition to spring 22 a helper spring 70 is visible. As spring 22 flexes, helper spring 70 provides additional support and spreads the load on spring 22 over a broader area than the point of contact with cross member 34 which would occur in the absence of helper spring 70. Spring 70 has a first leg sandwiched between spring 22 and cross piece 34 and an angled second leg that projects inwardly, in the same direction as

the axis of spring 22, and downwardly. Spring 70 provides and additional stress and fatigue reduction over the prior art. Both spring 22 and spring 70 are fastened to cross piece 34 with rivet 30. These components are used in association with each leaf spring of the invention.

[00025] An additional variation shown in Fig. 6 accommodates heavier duty springs.

Additional holes are shown in Figure 2 in the ends of springs 24 and 26 which also correspond to holes in cross piece 34. This would permit adding additional coil springs 72 for a heavier duty spring unit.

[00026] In an alternative embodiment 210, in Fig. 7, a W arch 250 is located at the rear of the leaf springs 222, 224, 226, 228, near the ends where leaf springs 222, 224, 226, 228 are joined to the rear cross piece 234, with the rest of the leaf flat. Frame 212 is substantially flat with sides 214, 216, rear 218 and front 220 in the same plane. This has advantages in economy of manufacture and in certain applications where a base or mechanism may indicate avoidance of the dropped side version of the preferred embodiment. The front flat portions of the leaves provide greater support for the occupant of the seat at the front where it is preferred. This alternative embodiment support for the seating deck from leaves 222, 224, 226, 228, greater than in the prior art, the comfort of the furniture and fatigue on the metal improved which are over the prior art. Greater improvements in comfort, fatigue resistance and clearance by the frame are demonstrable, such as in the preferred embodiment.

[00027] In Fig. 8 another alternative embodiment, 310, one W arch 350 is near the rear and a second W arch 352 near the center of the leaf springs 322, 324, 326, 328. This embodiment also has the frame 312 formed in the manner of the preferred embodiment of

Fig. 1 - 4, with the sides having a dropped center portion between front and rear downwardly depending segments for better clearance because of the more flexible springs. Because these features have already been described with reference to Fig. 1 - 4 they are not separately pointed out here. Spacing arches 350, 352 enables a softer seat, with flexibility in the rear and center and greater support at the front. Fatigue in leaf springs can nevertheless occur and tends to be focused near the attachment to front 320.

[00028] In Fig. 9 yet another alternative embodiment 410 has the frame 412 of the preferred and second embodiments, but has a W arch 450 near the rear and a W arch 452 near the front of springs 422, 424, 426 and 428. This provides greater flexibility and fatigue resistance, having flexibility at the front and rear of leaves 422, 424, 426, 428, however it is believed that comfort will be greater with a slightly more firm front portion in accordance with the preferred embodiment.

[00029] The embodiments are believed most suitable for a recliner suspension seat spring assembly 10, 210, 310, 410. However, modifications for other chairs, sofas, loveseats, recreational vehicle or marine seats, or the like could be made preserving the double functioning spring properties, without departing from the invention.

[00030] The suspension portion of this spring unit comprises leaf springs 22, 24, 26, 28, 222, 224, 226, 228, 322, 324, 326, 328, 422, 424, 426, 428, uses these leaf springs to both give support to seat foam and to enable extension as an occupant sits in the seat or chair. For the standard width recliner chair five (5) 12 Ga. X 17 coil extension springs coil ~~springs 36, 38, 40, 42, 44~~ and corresponding coils springs in assemblies 210, 310, 410, ~~anchor from the back of the seat frame 12, 212, 312, 412,~~ to the back of the spring suspension and support assembly. Cross piece 34 and corresponding cross pieces in

assemblies 210, 310, 410, would preferably be made of .06 x .59 wide spring material to allow flex and is anchored to and ties each of the individual flat springs 22, 24, 26, 28, 222, 224, 226, 228, 322, 324, 326, 328, 422, 424, 426, 428, together at the end where the extension springs attach. As discussed above, additional springs 72 may be added to any of these embodiments, to provide a heavier duty spring assembly.

[00031]

While the dimensions are preferred, other dimensions may be suitable depending on the particular seat and the materials used. The invention utilizes leaf springs 22, 24, 26, 28, 222, 224, 226, 228, 322, 324, 326, 328, 422, 424, 426, 428, whose flat area comprises a substantial portion of the area of the seat deck in a small number of springs, when compared to the prior art which uses many narrower leaf springs or even more wire springs.

[00032]

W arches 50, 250, 252, 350, 352, 450, 452 and V arches 52 formed in the locations described relative to the ends of the flat portion of the seat springs 22, 24, 26, 28, 222, 224, 226, 228, 322, 324, 326, 328, 422, 424, 426, 428, provide a suspension having two markedly different flexing properties.

[00033]

These flat springs 22, 24, 26, 28, 222, 224, 226, 228, 322, 324, 326, 328, 422, 424, 426, 428, are preferably made out of .026 x 2.0 inches wide spring material to provide good support to the foam cushion and have, aligned as described relative to the ends of the flat spring a 1.125 deep-formed W. Each formed W provide 5 formed radii that can flex. These W's not only flex to provide extension but also to accommodate twisting of these flat springs -- which are wider than the prior art -- to best follow the contour of the seat foam for maximum occupant seating comfort. Having the W's, aligned as described relative to the ends of the spring allow the flat spring material to flex

without setting up fatigue stresses at the ends of the flat springs thereby promoting for long life.

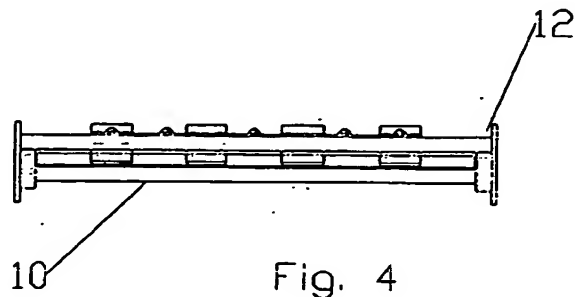
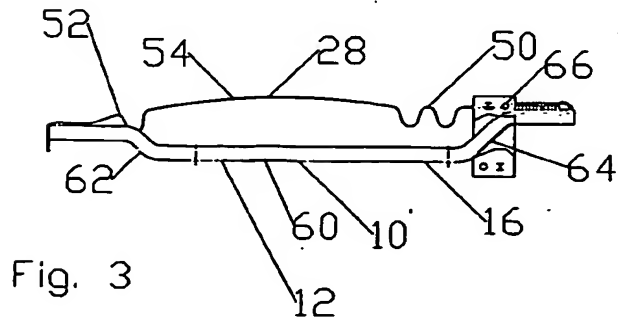
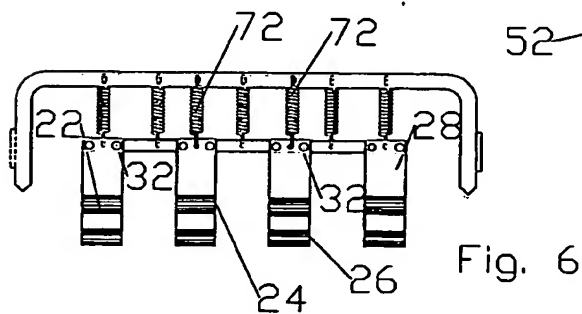
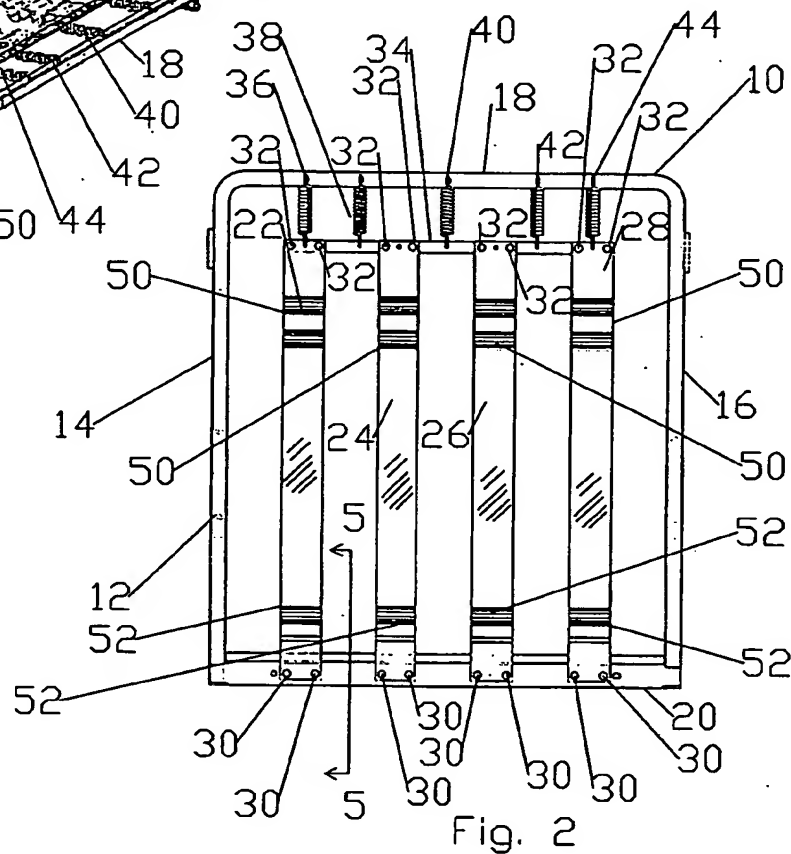
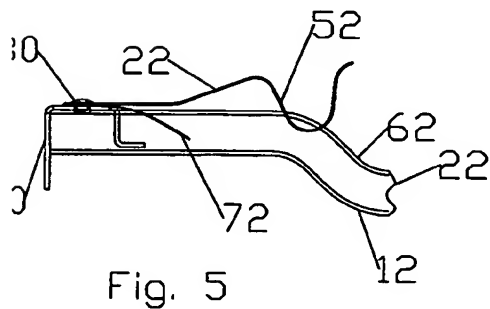
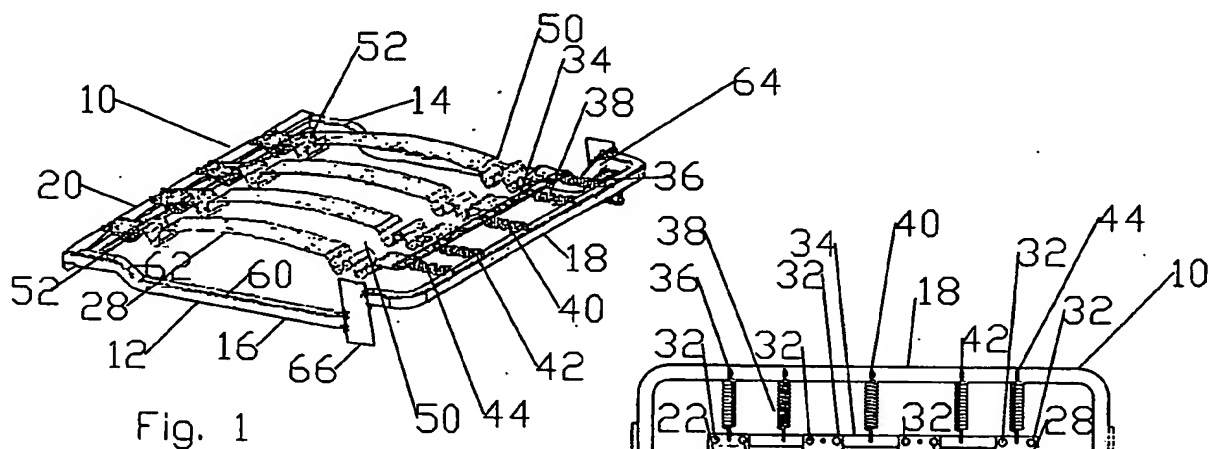
[00034] Comparing the seat deck area defined by the cross piece 34, the outer edges of springs 22, 28 and the spring ends riveted to front 20, to the area of springs themselves, one sees that nearly half the seat deck area is actually filled by the surfaces of the springs 22, 24, 26, 28. By comparison, the spring unit in U.S. Patent No. 5,269,479, having paired, narrower leaf springs has closer to only a third of the seat deck area filled by the surfaces of the springs. When supporting flexible materials such as the foams and fabrics of upholstery, supporting the foam over a larger relative surface area provides increased durability, while the dual functioning spring properties, including the combination of W and/or V arches provides a combination of improved metal durability with superior comfort.

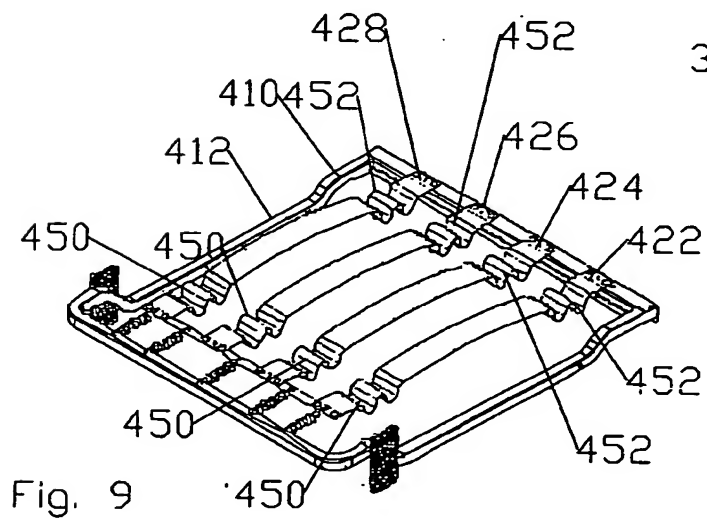
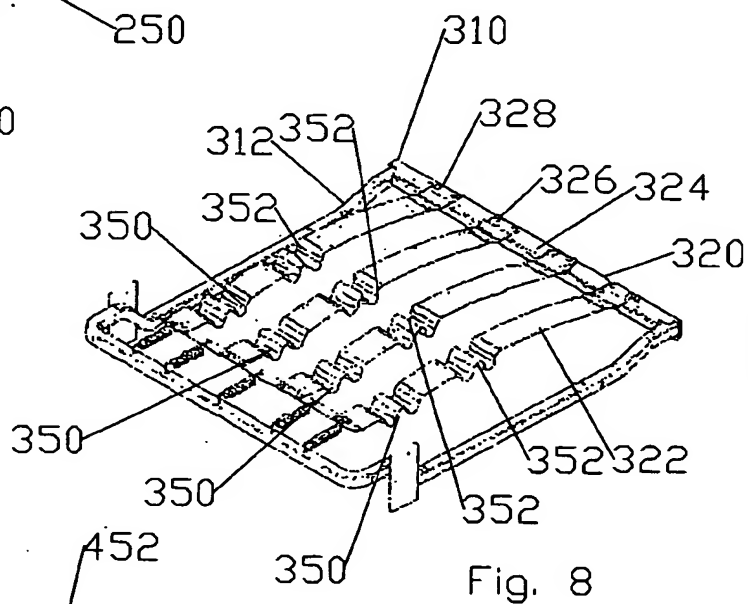
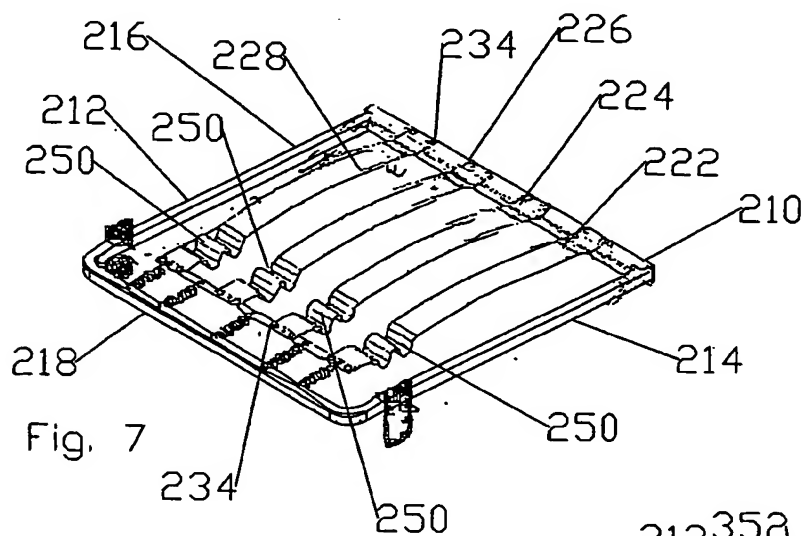
[00035] While several embodiments have been shown and described with respect to the present invention, it should be understood that the present invention is not limited to these embodiments, but rather is susceptible to numerous changes and modifications as known to those skilled in the art. Therefore, we do not wish to be limited to the detail shown and described herein, and intend to cover all such changes and modifications as are encompassed by the scope of the claims.

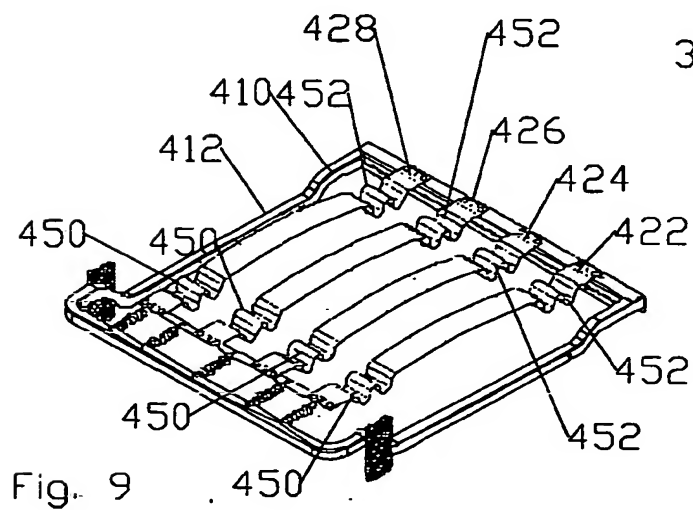
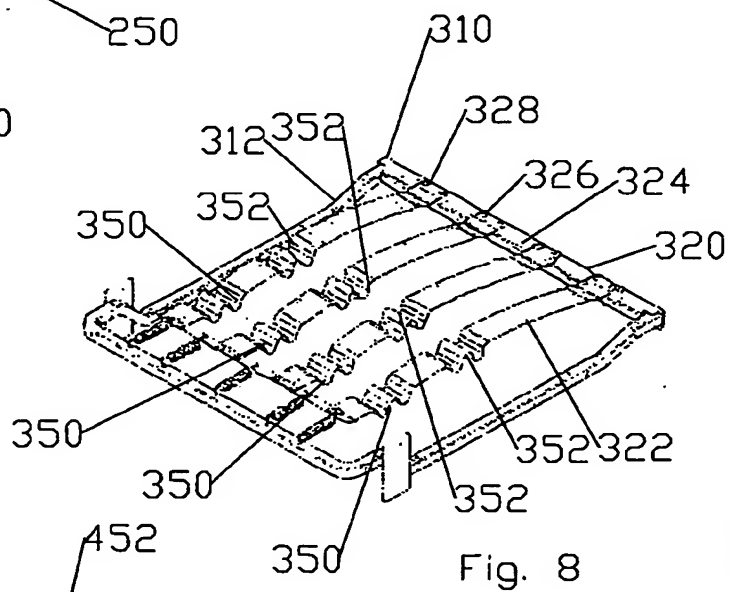
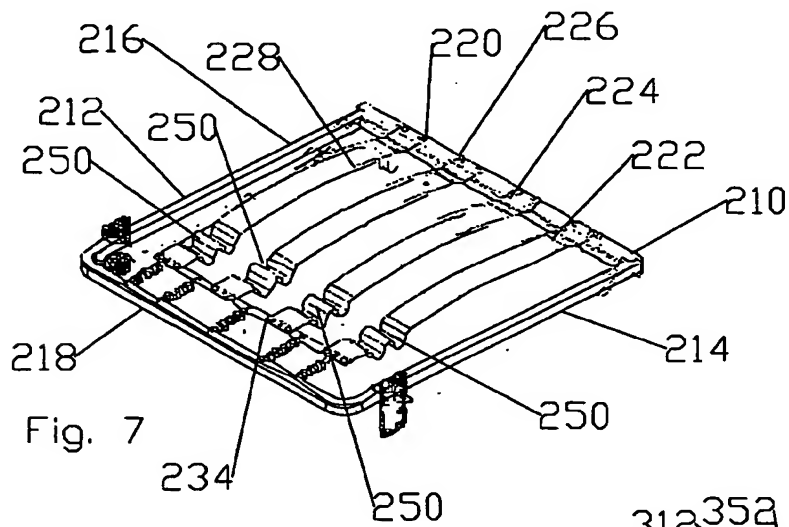
[00036]

[00037] Abstract

[00038] A double spring function seat spring assembly combines a U-shaped frame with a closed front, a number of leaf springs connected between the front and a cross piece and a plurality of coil springs supporting the cross piece from the frame, the leaf springs formed with a series of W and V arches to enable flexing and extension for improved durability and comfort.







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